

Compact Make-up Air Unit

Specification and Installation Instructions

Description

The Neptronic Compact Make-up Air Unit (CMU) is designed to pull in fresh, tempered air from outside a building in order to replace existing air and continuously provide comfortable ventilation throughout the building.

Equipped with intelligent control strategies and the patented Neptronic EAS (Electronic Air Flow Sensors), the CMU maximizes efficiency and optimizes indoor air quality.

The advanced control strategies and optional BACnet MS/TP and Modbus RTU communication modules make it the ideal product for integration with the automation system of intelligent buildings, by enhancing user comfort and reliability.



CMU Series

Features

- Air flow range of 50 to 750CFM (85 to 1274m³/h)
- Sizes from 6" to 12" (152 to 305mm)
- Wide power range (1kW to 20kW)
- Voltage from 120V/1ph to 600V/3ph
- ΔT between 22°F (11°C) and 86°F (45°C)
- Multiple I/O support for advanced control strategies
- Patented Neptronic EAS (Electronic Air Flow Sensors)
- Ease of operation and maintenance, and enhanced comfort with Neptronic TDF digital room sensors
 - Display supply temperature
 - Configure CFM and temperature setpoints
 - Monitor alarms
- ECM and AC fan strategies
- Intelligent control strategies
 - Indoor air quality applications with integrated temperature, humidity, CO₂ and occupancy sensor
 - Dehumidification logic
 - Interlock with extraction fans
 - Outside air sensors prime heater coils for fast response and comfort
 - Static pressure PID algorithms, control of fresh air and return air
- Integrate with BMS and intelligent buildings via BACnet MS/TP or Modbus RTU
- Safety interlocks and thermal cutouts
- Schedule support

Network Communication

- BACnet MS/TP or Modbus communication (selectable via DIP switch)
- Select MAC address via DIP switch or via network
- BMS integration via BACnet MS/TP or Modbus
- Multiple BACnet/Modbus points to propel you towards the Internet of Things (IoT)
- Remote monitoring (status, alarms, diagnostics, and trending)
- Real-time feedback of output capacity
- Provides real-time temperature measures and power consumption data


BACnet MS/TP®

- MS/TP @ 9600, 19200, 38400, or 76800 bps
- Automatically assigns device instance
- Automatic Baud Rate Detection

Modbus

- Modbus @ 9600, 19200, 38400 or 57600 bps
- RTU Slave, 8 bits (configurable parity and stop bits)
- Connects to any Modbus master

Specifications

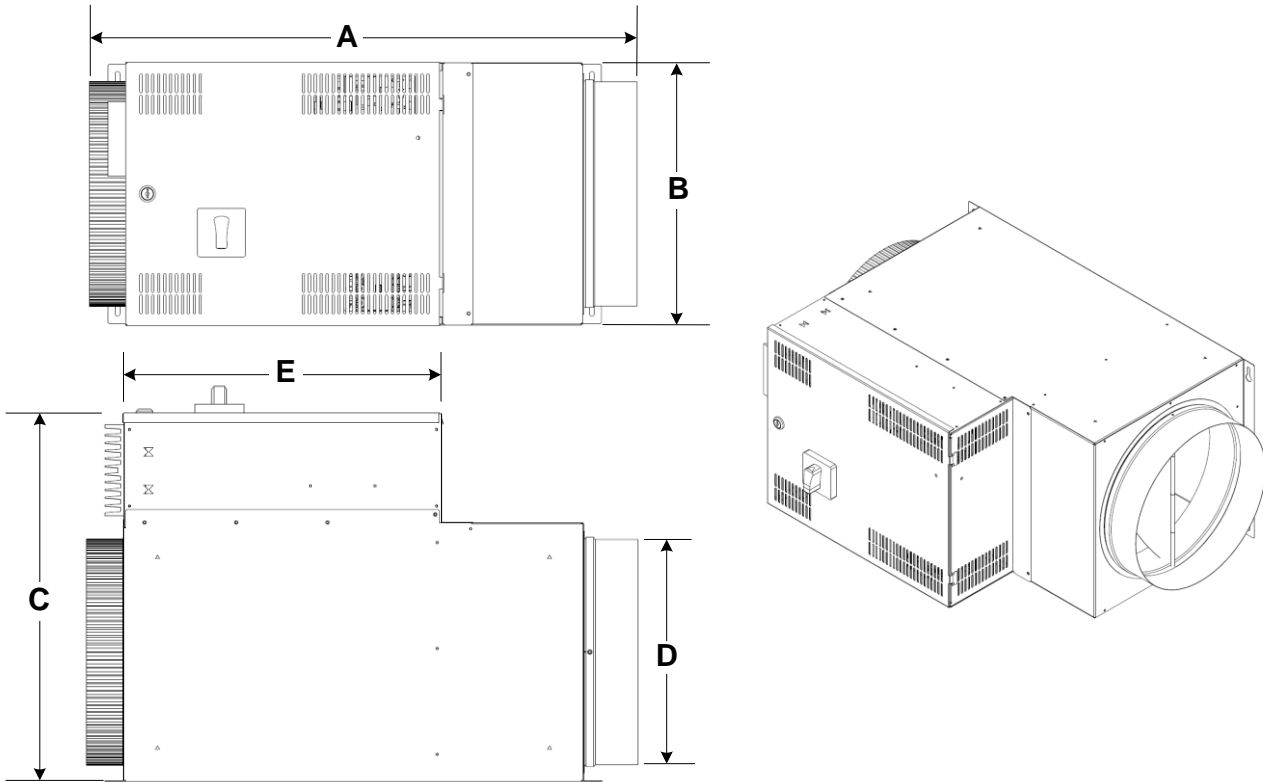
Technical data	CMU Series
Maximum outlet air temperature	200°F (93°C)
Maximum operating outlet temperature	95°F (35°C)
Inlet bushing	2 knockouts of 1 3/8" (35mm) or 1 3/4" (44.5mm)
Control signal	Signal electric - modulating
Fan	AC or ECM fan
Air flow direction	Horizontal with reversible installation
Voltage, Current, Power, Control Voltage and Minimum air velocity	See name plate
Certification	 Complies to standards UL 60335-1 & UL 60335-2-40, CSA C22.2 No. 60335-1 & CSA C22.2 No. 60335-2-40 4011008



Models

Model	Collar Size	Voltage Code	Heating Capacity	Fan Type	Power Switch																																										
CMU	06	A	010	A	D																																										
CMU = Compact Make-Up Air Unit	<table border="1"> <tr><td>06 = 6"</td></tr> <tr><td>08 = 8"</td></tr> <tr><td>10 = 10"</td></tr> <tr><td>12 = 12"</td></tr> </table>	06 = 6"	08 = 8"	10 = 10"	12 = 12"	<table border="1"> <tr><td>A = 120VAC/1ph</td></tr> <tr><td>B = 208VAC/1ph</td></tr> <tr><td>C = 220, 240VAC/1ph</td></tr> <tr><td>D = 347VAC/1ph</td></tr> <tr><td>E = 480VAC/1ph</td></tr> <tr><td>F = 600VAC/1ph</td></tr> <tr><td>G = 208VAC/3ph</td></tr> <tr><td>H = 400VAC/3ph*</td></tr> <tr><td>I = 480VAC/3ph</td></tr> <tr><td>J = 600VAC/3ph</td></tr> </table> <p><i>* = This option does not have ETL Certification</i></p>	A = 120VAC/1ph	B = 208VAC/1ph	C = 220, 240VAC/1ph	D = 347VAC/1ph	E = 480VAC/1ph	F = 600VAC/1ph	G = 208VAC/3ph	H = 400VAC/3ph*	I = 480VAC/3ph	J = 600VAC/3ph	<table border="1"> <tr><td>010 = 1kW</td></tr> <tr><td>015 = 1.5kW</td></tr> <tr><td>020 = 2kW</td></tr> <tr><td>030 = 3kW</td></tr> <tr><td>040 = 4kW</td></tr> <tr><td>045 = 4.5kW</td></tr> <tr><td>050 = 5kW</td></tr> <tr><td>060 = 6kW</td></tr> <tr><td>070 = 7kW</td></tr> <tr><td>080 = 8kW</td></tr> <tr><td>090 = 9kW</td></tr> <tr><td>100 = 10kW</td></tr> <tr><td>120 = 12kW</td></tr> <tr><td>140 = 14kW</td></tr> <tr><td>160 = 16kW</td></tr> <tr><td>180 = 18kW</td></tr> <tr><td>200 = 20kW</td></tr> </table>	010 = 1kW	015 = 1.5kW	020 = 2kW	030 = 3kW	040 = 4kW	045 = 4.5kW	050 = 5kW	060 = 6kW	070 = 7kW	080 = 8kW	090 = 9kW	100 = 10kW	120 = 12kW	140 = 14kW	160 = 16kW	180 = 18kW	200 = 20kW	<table border="1"> <tr><td>A = AC Axial Fan</td></tr> <tr><td>B = AC Centrifugal Fan</td></tr> <tr><td>C = ECM Axial Fan</td></tr> <tr><td>D = ECM Centrifugal Fan</td></tr> <tr><td>E = AC Axial Fan (lower CFM range option)</td></tr> <tr><td>F = AC Centrifugal Fan (lower CFM range option)</td></tr> <tr><td>G = ECM Axial Fan (lower CFM range option)</td></tr> <tr><td>H = ECM Centrifugal Fan (lower CFM range option)</td></tr> </table>	A = AC Axial Fan	B = AC Centrifugal Fan	C = ECM Axial Fan	D = ECM Centrifugal Fan	E = AC Axial Fan (lower CFM range option)	F = AC Centrifugal Fan (lower CFM range option)	G = ECM Axial Fan (lower CFM range option)	H = ECM Centrifugal Fan (lower CFM range option)	<table border="1"> <tr><td>D = Disconnect Switch</td></tr> <tr><td>T = Toggle Switch</td></tr> <tr><td>= None</td></tr> </table>	D = Disconnect Switch	T = Toggle Switch	= None
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Dimensions for Models with Axial Fan



Models	Dimensions (inch) [mm]			Collar Size (inch) [mm]	Door Length (inch) [mm]	Maximum Air Flow (CFM) [m³/h]	Maximum Power (kW)
	A	B	C				
CMU06 (Small)	23 [584]	7.6 [193]	13.3 [338]	6 [152]	14.7 [373]	150 [255]	3
CMU06 (Large)	28.9 [734]				20.7 [526]		
CMU08 (Small)	24 [610]	9.6 [244]	15.3 [389]	8 [203]	14.7 [373]	200 [340]	8
CMU08 (Large)	30 [762]				20.7 [526]		
CMU10	27.7 [704]	11.6 [295]	17.3 [439]	10 [254]	16.7 [424]	400 [680]	12
CMU12 (Small)	28.8 [732]	13.6 [345]	19.3 [490]	12 [305]	16.7 [424]	750 [1274]	20
CMU12 (Large)	34.8 [884]				22.7 [577]		

Warnings



Caution, Risk of malfunction, In case of alteration (drilling holes or other) to the electrical compartment, ensure proper protection of all electrical components installed. Chips may cause short circuit or affect operation of electrical components.



Caution, Risk of damage and malfunction, Ensure minimum air flow, insufficient air flow will lead to opening of mechanical air flow switch (PDN or PDA) or electronic air flow sensors (EAS) and automatic thermal cutout. This may damage heating elements and controls.

Caution, Risk of malfunction, Do not proceed with modification or alteration to internal electric connections or components of the make-up air unit. Any non-authorized modification will void the warranty.

Important, This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children must be supervised to ensure that they do not play with the appliance.

Handling



Warning, Risk of failure or malfunction. Do not operate the CMU if heating elements have been damaged during transport or handling.

- Protective packaging must be kept until installation.
- Product must be handled with care.

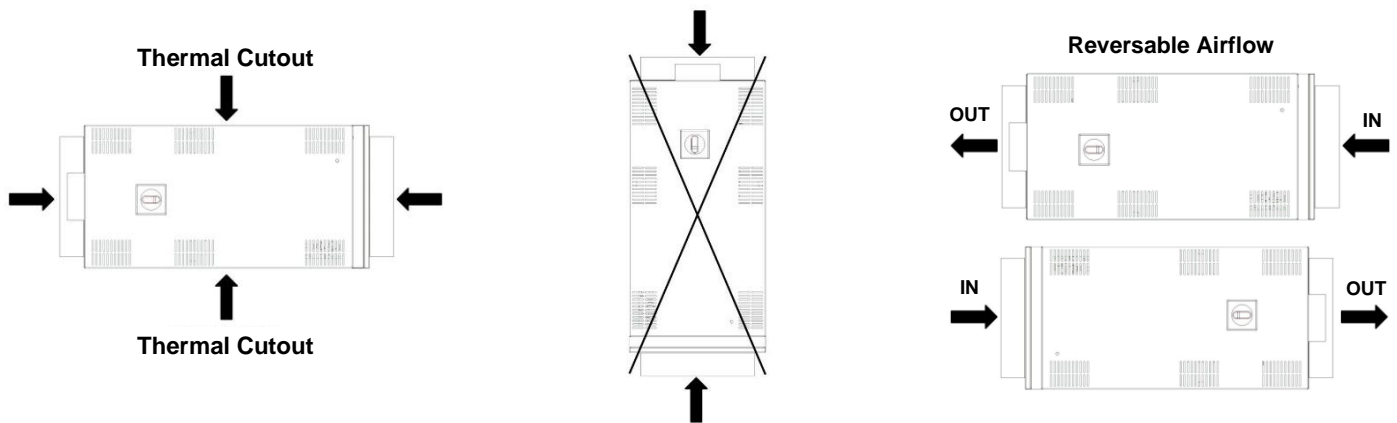
Mechanical Installation



Caution, Risk of electric shock and burns. Personnel must use appropriate personal protective equipment to protect themselves from risk of electric shock and burns due to contact with heating elements and bare live parts. Always proceed with caution when handling and servicing the CMU by following the appropriate lock-out procedures to ensure safety.



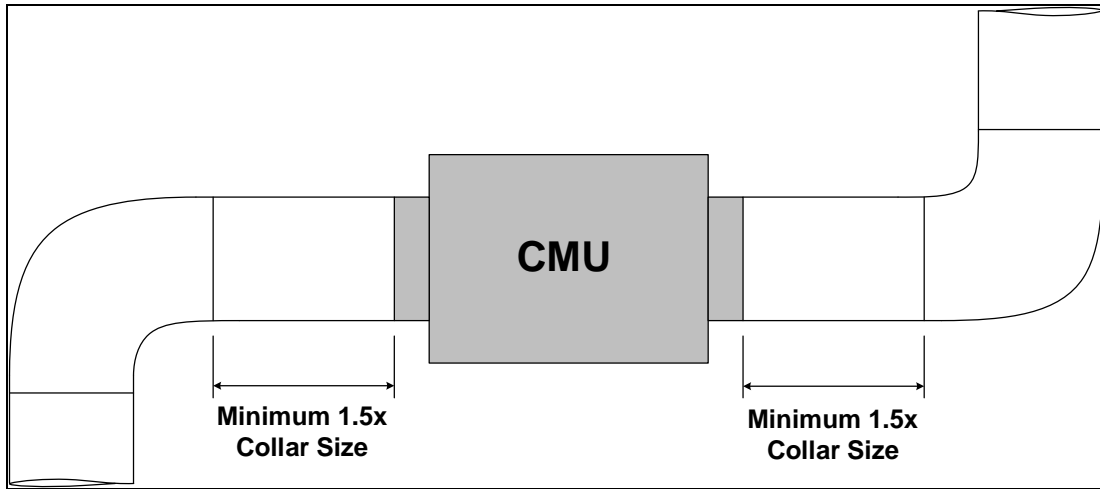
Caution, Risk of damage and malfunction. Do not block air flow to heating elements and ventilation slots, as insufficient air flow may damage heating elements and controls.



The compact make-up air unit is designed to be installed for horizontal air flow only. Vertical installation is not recommended. The make-up air is equipped with thermal cutouts both on top and bottom of the unit, which allow it to simply be rotated 180° to change the air flow direction without modifying the fan or wiring. The air flow direction from the fan itself is fixed and cannot be reversed. Before mounting the make-up air, determine the direction of air flow required and rotate the unit accordingly. The CMU is designed to preheat fresh air and not ambient air.

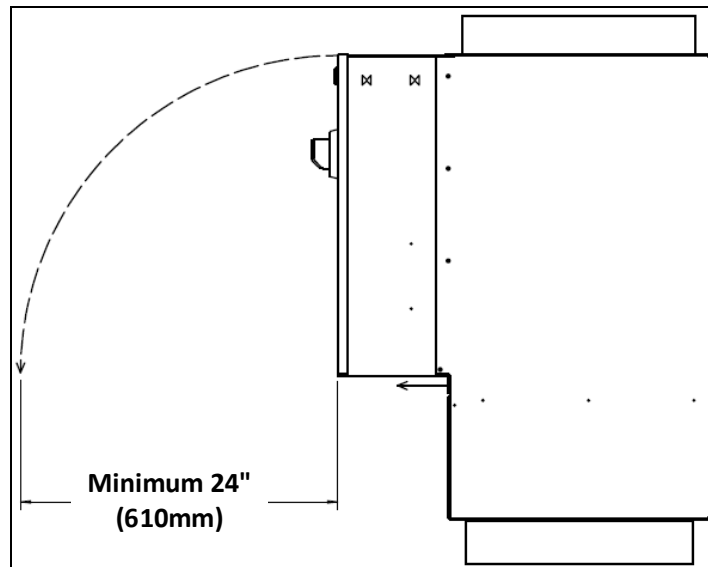


For proper air flow, a minimum straight duct distance of 1.5x the collar size/duct diameter must be maintained upstream and downstream the CMU, between the unit and any obstacle, such as dampers, louvers and elbows. Use round insulated ducts for the inlet connection and uninsulated ducts for the outlet, while ensuring to minimize the use of elbows. When taking air directly from outside, install the inlet duct at an incline, in order to prevent condensation or melted snow from flowing into the unit. It is recommended to have a secondary damper before the inlet of the make-up air unit, in order to prevent a strong draft of wind from opening the damper in the unit. The secondary damper can be a gravity damper or a damper with an actuator.



Clearance

- Leave a minimum clearance of 24" (610mm) or equivalent to the length of the front access panel + 1.5" (38mm) at the front of the unit, in order to provide sufficient space for accessing the electrical compartment and air filter, to ensure proper servicing.
- Other surfaces require zero clearance.



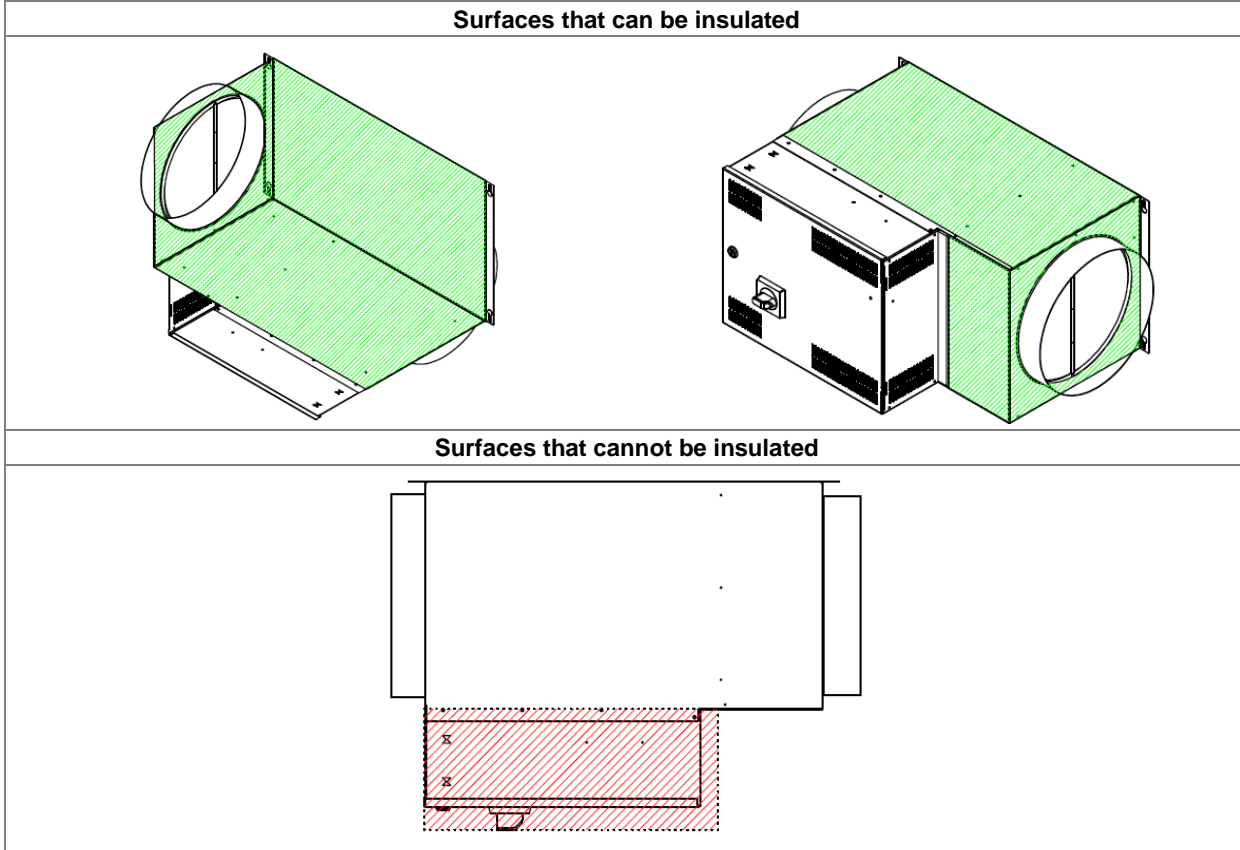


Insulation

- Insulation may be added around the main surfaces of the CMU for energy conservation and noise reduction. The collars and ductwork preceding and following the CMU may be insulated.
- Insulation must be rated for temperatures of minimum 250°F (121°C) and must not have an R-value greater than 8 (typical R-value for 2" [51mm] thick fiberglass insulation).



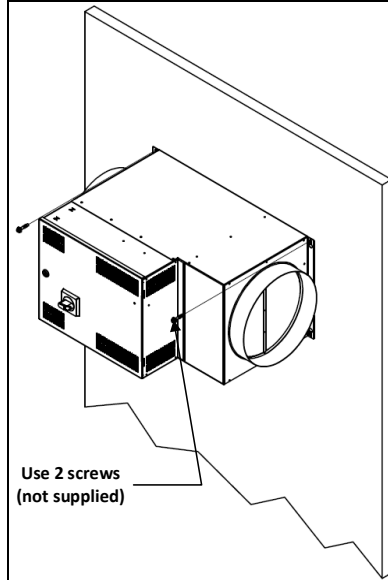
Warning, Do not apply insulation on the control box, front access panel, heat sinks and filter of the CMU.





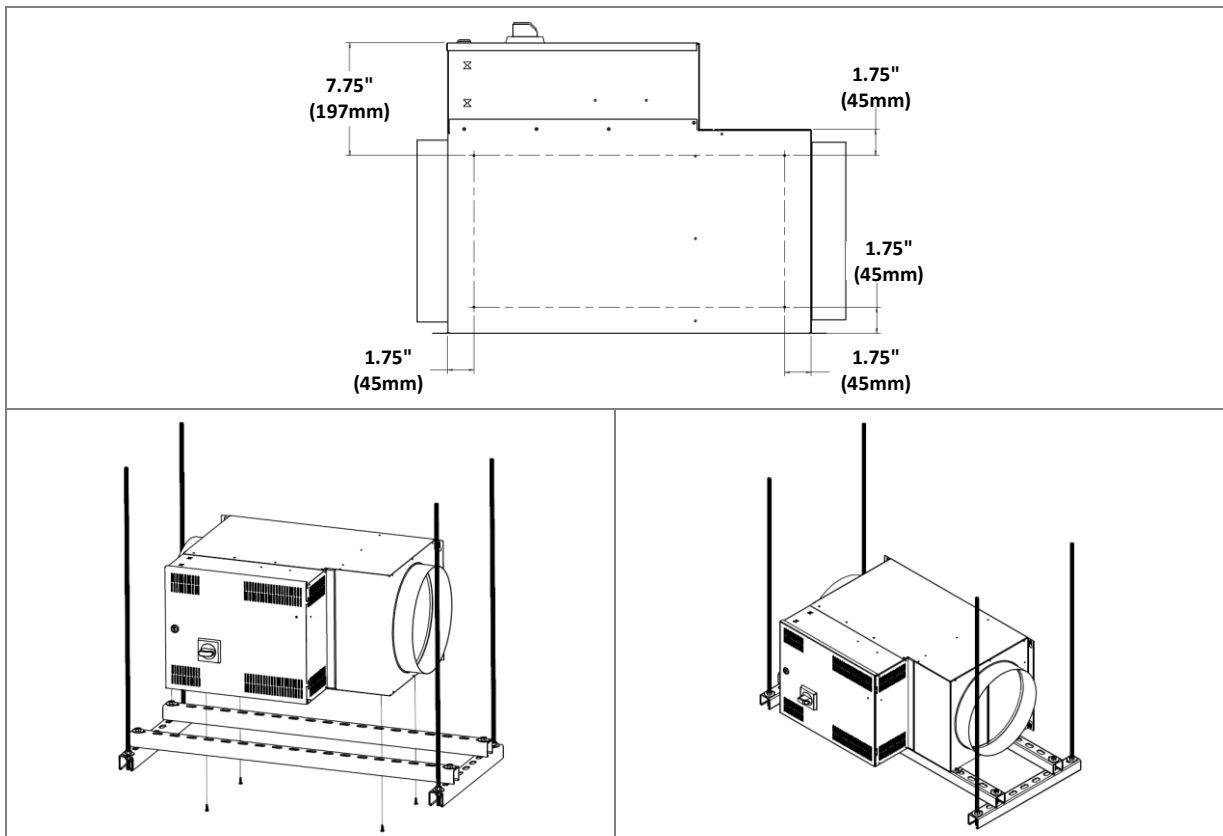
Wall Mounting

- Prior to installation, ensure that the strength of the chosen wall and supports conform to the requirements of local codes and regulations. The use of metal strut channels is recommended when wall mounting the unit (by others).
- Mount the unit at a minimum height of 6.5ft (2m) above the floor level.
- Mount the CMU using at least 2 screws of minimum #10 (M5) size (not supplied) using the keyholes located in the back of the unit and ensure that the installation is secure.



Ceiling Installation

- The CMU can be hung by the ceiling using an appropriate support platform (by others). Consult local codes and regulations for minimum structural requirements for such platforms.
- The CMU must be attached to the platform by use of 4 self-drilling screws of #10 (M5) size fixed at the designated locations indicated by the dimples on the bottom of the unit.
- The screws must not be inserted into the CMU at a depth of more than 3/4" (20mm).
- Ensure not to install the bottom of the unit's front access panel directly onto the platform, as this will prevent it from opening.





Electrical Installation



- **DANGER: Risk of electric shock.** Disconnect all electrical supplies before working on any circuit.
- **CAUTION: Risk of malfunction.** Use only copper wires suitable for 221°F (105°C).
- **CAUTION:** Electric installation must be done by qualified electrician and must conform to local electrical code.
- **CAUTION:** If a disconnect switch has not been supplied with control panel of the unit, an external disconnect switch must be installed on the supply.
- **CAUTION:** Gauge of electric supply wires must be of appropriate section, function of line current, as per local electrical code.

Power Supply Wiring

See the name plate for information for voltage and current.

- Connect all wires to appropriate terminals as per **electrical diagram** affixed inside the control panel door.
- Correct connection and proper tightening must be verified before start-up, and after a short period of operation (typically after 2 weeks).

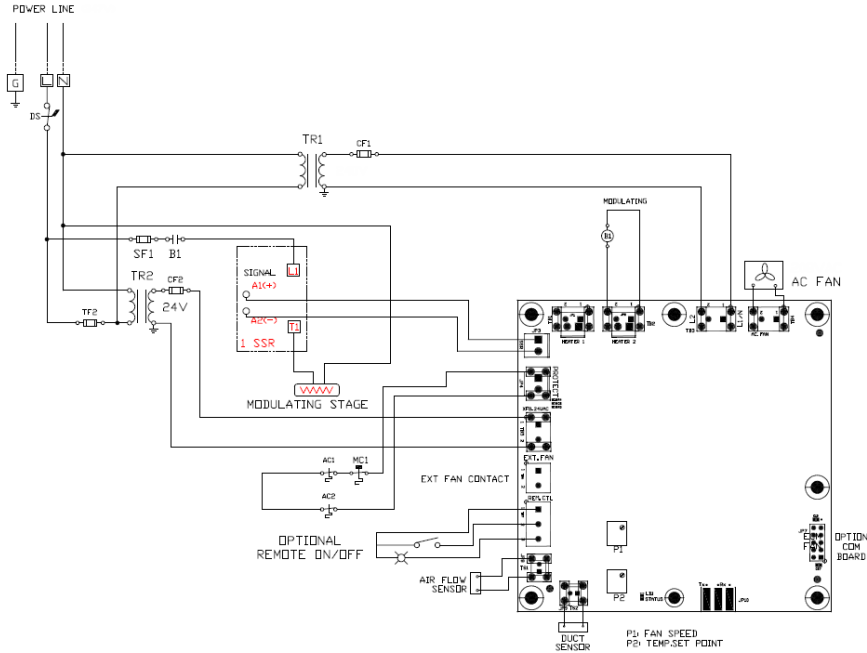
To quickly calculate the amperage, use the following formulas:

- Single phase: Amperage = Watts / Voltage.
ex.: 10 kW at 240V/1 is equal to: $10,000 / 240 = 41.7A$
- Three phases: Amperage = Watts / (1.732 x Voltage).
ex.: 20 kW at 600V/3 is equal to: $20,000 / (1.732 \times 600) = 19.2A$

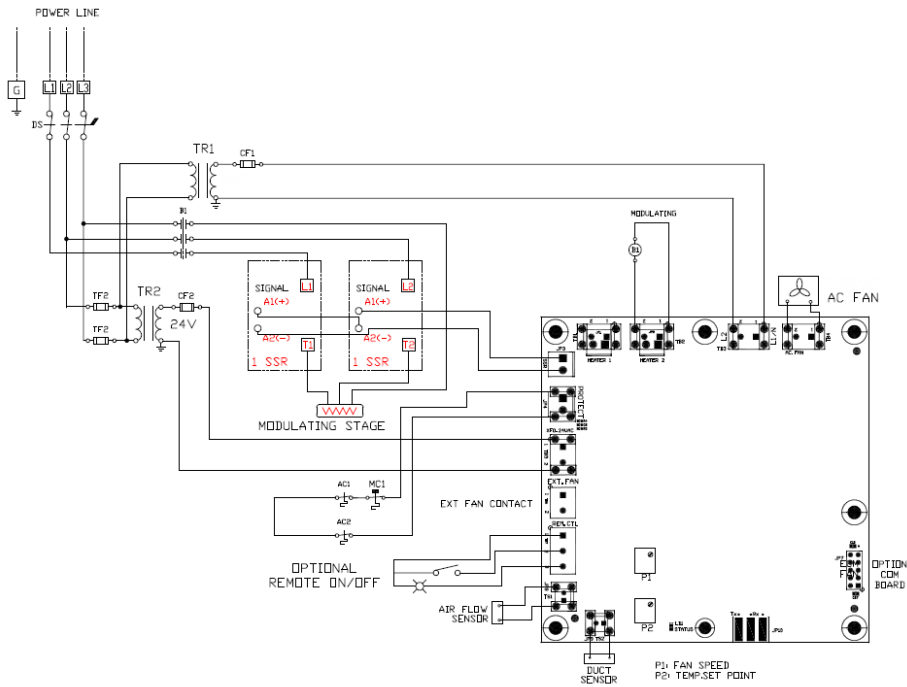


Typical Electrical Diagram and Legend

Single Phase



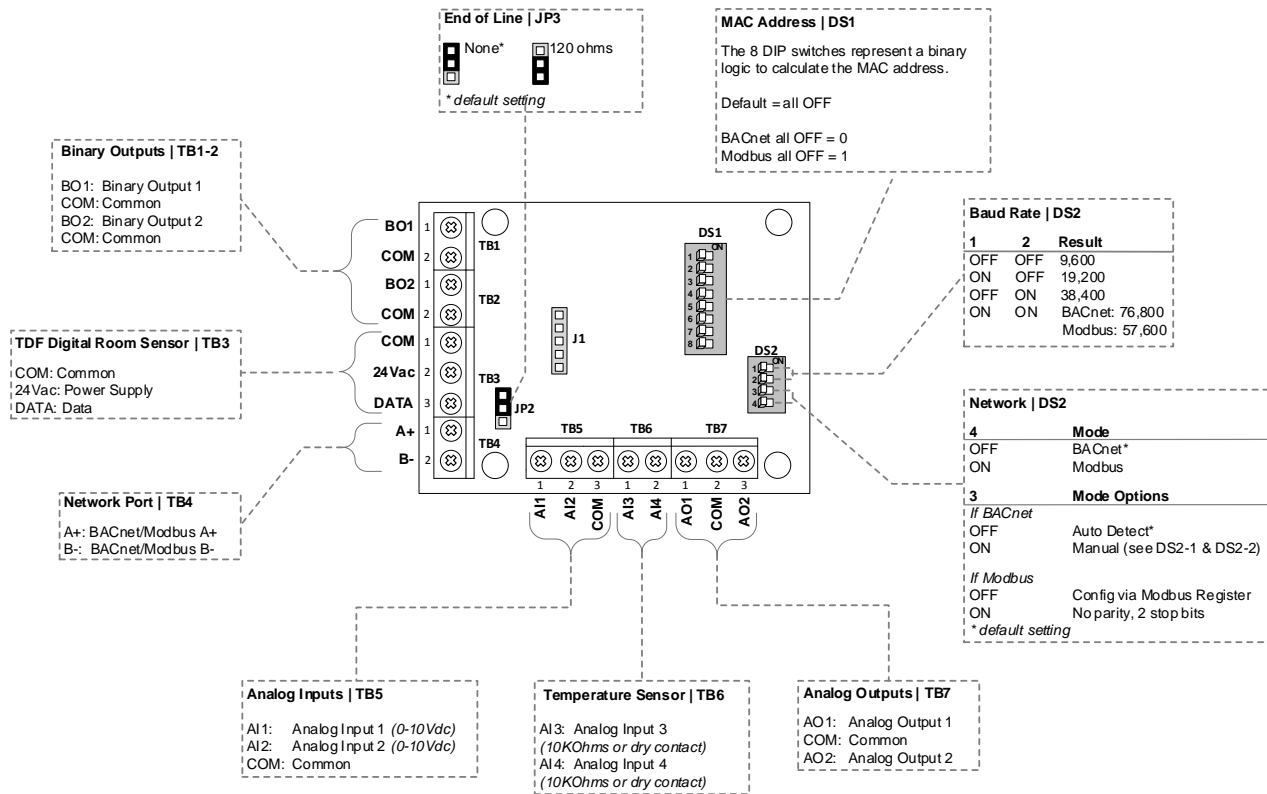
Three Phase



Typical Legend

	Thermal cut-out automatic reset		Normally open contact		Single phase power supply terminals
	Thermal cut-out Manual reset		Disconnect switch		3 phases power supply terminals
	Contactor coil		Heating element		Ground terminal
	Back-up safety contactor coil		Transformer		Common
	Normally closed contact		Fuse		Light

Add-on PCB Overview (Option)



MAC Address DIP Switch (DS1)

MAC address for BACnet and Modbus communication, are selectable by DIP switch DS1 using binary logic.

BACnet

- Highest MAC address is 254.
- Default is all switches OFF = MAC address 0
- If you do not change device instance in program mode, it will be automatically modified according to the MAC address.

MAC Address	DS.1 = 1	DS.2 = 2	DS.3 = 4	DS.4 = 8	DS.5 = 16	DS.6 = 32	DS.7 = 64	DS.8 = 128	Default Device Instance
0	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	153000
1	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF	153001
2	OFF	ON	OFF	OFF	OFF	OFF	OFF	OFF	153002
3	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF	153003
4	OFF	OFF	ON	OFF	OFF	OFF	OFF	OFF	153004
...
126	OFF	ON	ON	ON	ON	ON	ON	OFF	153126
...
254	OFF	ON	ON	ON	ON	ON	ON	ON	153254

Modbus

- Highest MAC address is 247.
- Default is all switches OFF = MAC address 1
- MAC address is **binary value +1**
- There is no device instance for Modbus.

MAC Address	DS.1 = 1	DS.2 = 2	DS.3 = 4	DS.4 = 8	DS.5 = 16	DS.6 = 32	DS.7 = 64	DS.8 = 128
0+1 = 1	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
1+1 = 2	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF
2+1 = 3	OFF	ON	OFF	OFF	OFF	OFF	OFF	OFF
3+1 = 4	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF
4+1 = 5	OFF	OFF	ON	OFF	OFF	OFF	OFF	OFF
...
126+1 = 127	OFF	ON	ON	ON	ON	ON	ON	OFF
...
246+1 = 247	OFF	ON	ON	OFF	ON	ON	ON	ON

Temperature and Air Flow Adjustment

After installing and wiring the system, use the potentiometer on the PCB to adjust the desired temperature and the fan speed control to adjust the air volume. The fan speed must be adjusted based on the application to compensate for the specific static pressure of the installation.

For models with the optional add-on board with thermostat connection, the setpoint for air flow and temperature from the thermostat will override the physical setting of the potentiometers on the PCB.

Operational Conditions

Air Flow

- Air flow must not be lower than the minimum air flow indicated on name plate.
- Air flow going through the unit must be free of combustible particles, flammable vapour or gas.
- **Open Coil:** Air flow going through the unit must be free of dust.

Zero Clearance Construction

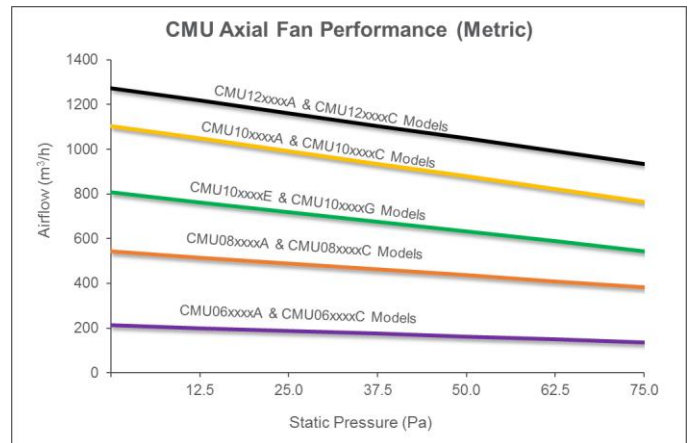
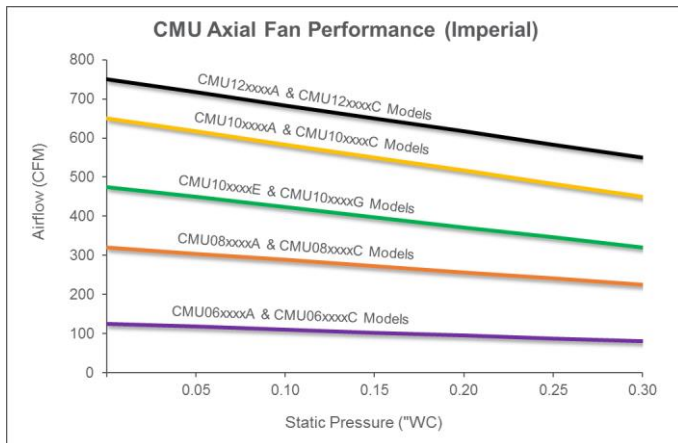
- Neptronic compact make-up air units are designed and approved for zero clearance to combustible material. Insulation material may be installed directly onto the CMU surfaces or onto air duct. However, the control panel must be accessible for maintenance.



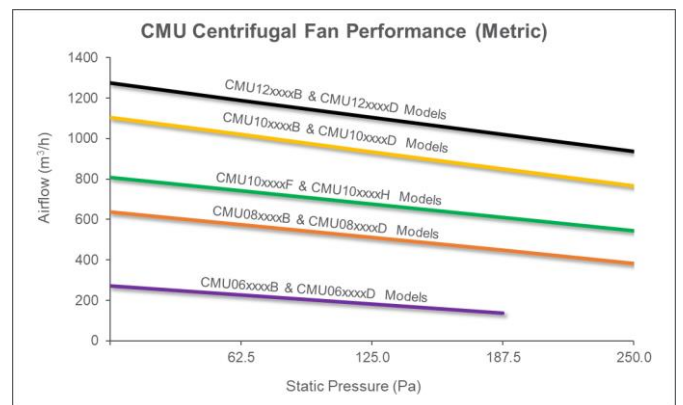
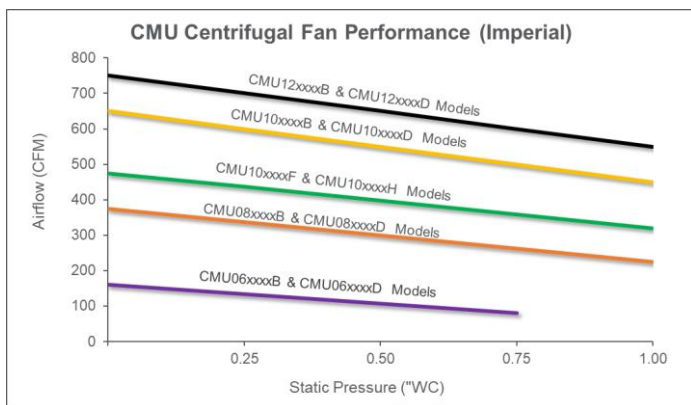
Warning, Risk of fire and/or malfunction, Do not install insulation directly on heating elements.

Fan Performance

Axial Fan Performance



Centrifugal Fan Performance



Maintenance

Neptronic make-up air units do not require specific maintenance; however, we recommend a **yearly** inspection, typically before the winter season or after a long term shut down.

Visual Inspection



Risk of electric shock. Disconnect all supplies before any visual inspection.

- Verify condition of heating elements.
- Heating element must be clean and free of dust or lint.
- **Open Coil:** Carefully verify that there is no dust accumulation. Any dust or lint accumulation can lead to fire hazard.
- Verify any indication of overheating conditions (discoloration) as well as any trace of oxidation (rust).

Electrical Inspection

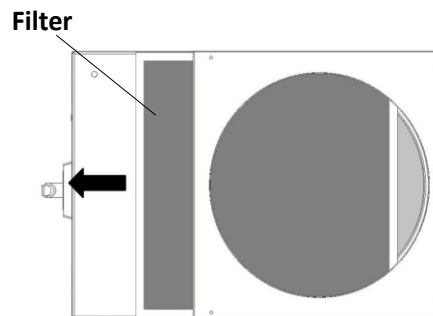


Risk of electric shock. Disconnect all supplies before any electrical inspection.

- Verify that electrical connections are correct and properly tightened.
- Verify the condition of fuses.
- Verify resistance of each circuit against ground.
- Verify correct operation of contactor(s).
- *If necessary, electrical components must be replaced only with identical origin components.*

Filter Maintenance

- CMU is equipped with a filter that must be washed at regular intervals.
- Check the filter after two months of operation.
- To remove the filter, simply pull the filter out with the built-in handle.
- If the filter is extremely dirty, increase the frequency of inspections.
- Ensure that the filter is dry before replacing it.



General Warranty

This product is subject to the terms and conditions described at <http://www.neptronic.com/Sales-Conditions.aspx>.

Technical Support

For any questions or specific requests, please consult our web site: www.neptronic.com
Or call: 1 800 361-2308 or (514) 333-1433.



Recycling at end of life: please return this product to your Neptronic local distributor for recycling. If you need to find the nearest Neptronic authorized distributor, please consult www.neptronic.com.